

**Garant**
**DNMG 150408, Type: HB7120-1**


### Order data

Order number	250768 HB7120-1
GTIN	4045197928689
Item class	21G

### Description

DNMG 150408 HB7120-1 Grade: HB7120-1  
 Chip breaker: VM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 5 mm  
 Feed  $f$ : 0.2 - 0.5 mm/rev.  
 Cutting speed  $v_c$  main application: 80 - 260 m/min

### Technical description

Cutting speed $v_c$ main application	80 - 260 m/min
Chip breaker	VM
Cutting depth $a_p$	0.5 - 5 mm
Main application	M
Cutting conditions	continuous
Feed $f$	0.2 - 0.5 mm/rev.
Tool material	Carbide

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Corner radius	0.8 mm
Grade	HB7120-1
ISO code indexable insert	DNMG 150408
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning